

VG20

SPECIFICATION	ACCEPTABLE RANGE	TEST METHOD	EXPLANATIONS
ABSOLUTE VISCOSITY	MIN 1600	ASTM-D4402	At 60° C,poises
KINEMATIC VISCOSITY	MIN 300	ASTM-D4402	At135°C,C.ST
DUCTILITY	MIN 100	ASTM-D113	At 25° c,cm
SOLUBILITY	99.0 MIN	ASTM-D2042	In CCL 4, %
SPECIFIC GRAVITY	1.01-1.06	ASTM-D70	At 25° C
SPOT TEST	NEGATIVE	T102	In Naphtha
FLASH POINT	220 MIN	ASTM-D92	°C
PENETRATION	60-80	ASTM-D5	At 25° C,mm/10
SOFTING POINT	MIN45	ASTM-D36	°C
TEST ON RESIDUE FROM THIN FILM OVEN TEST(T.F.O.T)			
RAITO VISCOSITY	MAX 4.0	ASTM-D4402	At 60° C, %
DUCTILITY	MIN 50	ASTM-D113	At 25° C,cm